•	er ID 64715 ber 14, 2010 1:15:	25 PM							 =			Page 1
Item ID: Revision ID	D412-702-107B			Accept					Setup			
		rt Qty: 1.00			Cust Item Customer:					Stop		
Approvals:	Process Plan:		Date: 101214	Tooling:	D	Date:			Run	Start		
	QC:		Date:	SPC (Y/N):	E	Date:				Stop		
Sequence ID/ Work Center II		ration ription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision I	Nbr										
ICA-D412-702												
100 Packaging Packaging	Pick I	Kit Memo	·	0.00			_	7	3/	0/	[w]	16.0
				0.00					<u> 13</u>	, (D)	/2	100
Small Fab Small Fab		Memo Assemble a	as per ICA D412-702 P79	0.00								1- 6 - 6
	QC5-	Inspect part comp	pleteness to step on W/O	0.00	\\.				`		:	
QC Ouality Control		Memo		0.00	112/16			_(\(\)	<i>)</i> —			

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W/O:			WO	RK ORDER CHANGE	S				
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Work Order ID 64715

Tuesday, December 14, 2010 1:15:25 PM



Page 2

Item ID:

D412-702-107B

Accept

Setup Start

Revision ID:

Item Name:

Harness Assembly

Start Date: 12/14/2010

Start Oty: 1.00

Required Date: 12/22/2010 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling: SPC (Y/N):

Set Up/

0.00

0.00

Run Hours

Date:

Date:

Stop

Start

Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location 274

Date:_____

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Run

Reject Insp. Number Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/12/16 A

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W/O:			W	ORK ORDER CHANG	ES			· · · · · · · · · · · · · · · · · · ·
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Picklist Print

Tuesday, December 14, 2010 1:15:29 PM

Work Order ID: 64715

Parent Item:

D412-702-107B

Parent Iter : Name: Harness Assembly



Start Date: 12/14/2010

Required Date: 12/22/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL	II II	Purchased	No			100	Each	4,099.000		4	10/10	2/16	
				Location		Loc (<u>Oty</u>	Loc Code				,	
				- ST349		4	.099						
					19085		472				_		
					19600	3	627		_	4	_		
D3573-3		Manufactured	No			100	Each	6.0000		1	10/10	2/16	/ 5
•				Location		Loc (Oty	Loc Code					
				ST244			6						
					50473		1		_		_		
		•			57223		1		<u> </u>		_		
					62719		4		_	/			
D3579-046 Shoulder Harness		Manufactured	No			100	Each	5.0000		1/50	0/12	/16	,)
				Location		Loc (<u> 2ty</u>	Loc Code					
				ST273			5						
					59040		5		_	1	_		

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W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Tuesday, December 14, 2010 1:15:29 PM

Work Order ID: 64715

Parent Item:

D412-702-107B

Parent Item Name: Harness Assembly



Start Date: 12/14/2610

Required Date: 12/22/20 J

Start Qty: 1.00

Required Qty: 1.00

K62

CLIP

MS21042L3

Purchased

No

100

26.0000 Each

Loc Oty Location ST243A 26 110957 1 25 113878

Loc Code

Purchased

No

100

2,030.000 Each

Nut

Location	<u>Lo</u>	c Oty
ST300		2030
114784		34
115835		996
116373		100
116391		900
	100	г.

Loc Code

MS24693-S272

Purchased No

185.0000 100 Each

Screw

Location	Loc Qty
ST288	185
111548	1
112492	4
115835	80
116391	100

Loc Code

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	R	esolution:	Disposition	n:	_ QA: N/C Cld	osed:		Date: _	
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DATE	STEP	Description of NC		Corrective Action Section			cation	Approval	Approval
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The Dart D412-702-069 Grommet Kit provides grommets and grommet installation tools for use on the OEM thermal blankets when installing the 4-point shoulder harness kits.

The D412-702-011/-013/-015/-017/-019 kits can be converted to D412-702-021/-023/-025/-027/-029 kits (respectively) by replacing the D3215-041/-043 Harness Assemblies with D3446-041/-043 Harness Assemblies (respectively) per the appropriate installation procedure of this ICA. Note that 1x D3446-041 will replace 2x D3215-041 and 1x D3446-043 will replace 1x D3215-043.

The components in the Dart kits are as defined in the tables in Section 25.27-25.29 of this ICA. For convenience, only the last three digits of the part number are listed on the top row of each table. The quantity of each component, which is included in the D412-702-011 13-Man Shoulder Harness Kit, for example, is as defined in the column labeled -011.

Figure 1.1 shows the D412-702-011/-021 13-man shoulder harness kits and Figure 1.2 shows the D412-702-019/-029 1-man shoulder harness kits. *Figure 1.3* shows the D412-702-041A/-041B 13-man shoulder harness kits and Figure 1.4 shows the D412-702-049A/-049B 1-man shoulder harness kits.

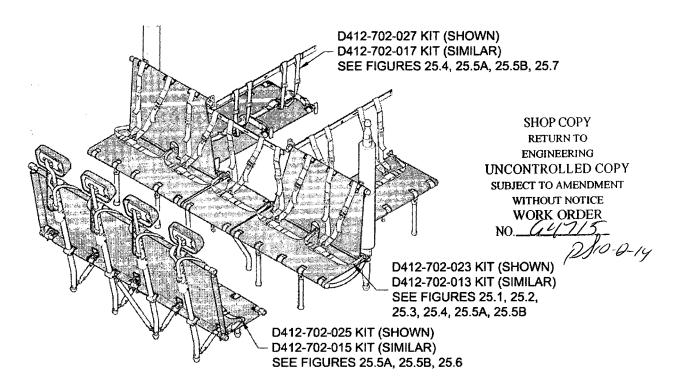


FIGURE 1.1 DART D412-702-011/-021 13-MAN 4-POINT SHOULDER HARNESS KIT (D412-702-021/-023/-025/-027 KITS SHOWN; D412-702-011/-013/-015/-017 KITS SIMILAR)

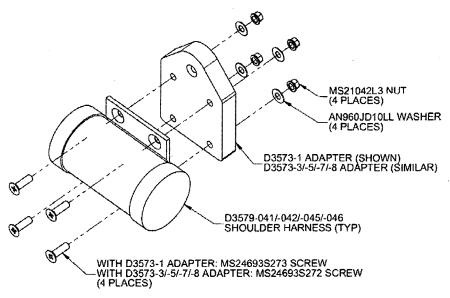
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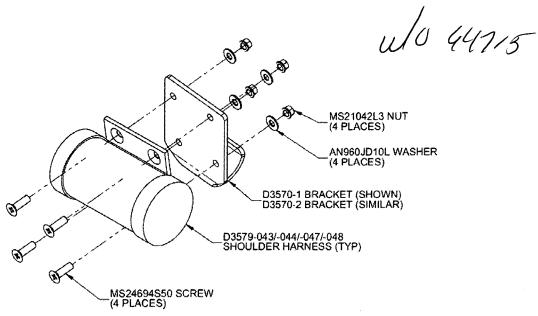
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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